HIERARCHY OF CONTROL MEASURES

HIGHEST

LEVEL OF HEALTH AND SAFETY PROTECTION

MOST

RELIABILITY OF CONTROL MEASURES

ELIMINATE THE RISK

By getting rid of the hazard altogether, or if not reasonably practicable, then:

MINIMISE THE RISK

SUBSTITUTE

Substitute with something safer or **reduce the hazard quantity**

ISOLATE

Isolate the hazard from people through physical barriers, fences and enclosures

ENGINEERING CONTROLS

Install **engineering controls** to prevent the hazard from coming into contact with people, such as guards, storage cabinets, bunded zones, interlocks etc.

ADMINISTRATIVE CONTROLS

Provide administrative control of the hazard (safe systems of work), including permit systems, rules, procedures, information, instruction and training, signage and warnings

PPE

Provide **Personal Protective Equipment** such as gloves, goggles, hard hats, respirators, ear defenders etc.

LOWEST

LEAST